



Product: **Low-Density Polyethylene**

Grade: **LFI 2130**

Application: Blown Film

Packing: 25 kg Bags

PRODUCT SPECIFICATION			
Typical Properties	Typical Value ¹	Unit	Test Method
Physical			
Melt Flow Index (190°C/ 2.16 kg)	0.3	dg/min	ISO 1133
Density ²	921	kg/m ³	ISO 1183(A)
Mechanical³			
Impact Strength	31	KJ/m	ASTM D4272
Tear Strength (TD)	45	KN/m	ISO 6383-2
Tear Strength (MD)	20	KN/m	ISO 6383-2
Yield Stress (TD)	10	MPa	ISO 527-1,3
Yield Stress (MD)	11	MPa	ISO 527-1,3
Tensile Stress at Break (TD)	24	MPa	ISO 527-1,3
Tensile Stress at Break (MD)	22	MPa	ISO 527-1,3
Strain at Break (TD)	>500	%	ISO 527-1,3
Strain at Break (MD)	>350	%	ISO 527-1,3
Modulus of Elasticity (TD)	150	MPa	ISO 527-1,3
Modulus of Elasticity (MD)	140	MPa	ISO 527-1,3
Coefficient of Friction	0.7	-	ASTM D1894
Blocking	<5	g	ASTM D3354
Re-blocking	20	g	SABTEC method
Optical			
Haze	12	%	ASTM D1003 A
Gloss(45°)	55	GU	ASTM D2457
Clarity	50	mV	SABTEC method
Recommended Process Conditions⁴			
Extruder Barrel Temperature: 185-210°C		Blow up ratio: 2-4	
Extruder Barrel Temperature: 45-150 µm			

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